Install these jumpers to terminate end-of-line. 
JMP10 for port 1 (P1) and for port 2 (P2).

Transmit to Port 1 (red)
Select RS-232 or RS-422 receiver for port 1 (P1) and for port 2 (P2)
Transmit to Port 2 (yellow)

Receive from Port 1 (red)
Receive from Port 2 (yellow)

Z-Card Parallel & Serial Port Pinouts

Z-Card Serial Communications Jumpers & LEDs
If your system includes ADI’s Z-NET option, then the I/O points are networked. The maximum loaded I/O counts are shown in this drawing. ADI provides translation tables to map these points to your PLC register addresses. A variety of formats are currently supported, and new ones are added upon request. Some popular formats include:

- Omron Host-Link
- Johnson Controls Metasys
- Modicon Modbus ASCII
- Modicon Modbus RTU
- GE PLC - RTU format

The Z-Net uses the 485 communication standard. Panel-to-panel communication runs at 76.8K baud. Maximum Z-Net length is 4000 feet (about 1219 meters).